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## (54) DEPOT MEDICAMENTS IN CAPSULE FORM

(71) We, R. P. SCHERER, GmbH, a Company organized under German Law, of Eberbach/Baden, Germany, do hereby declare the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

Depot medicaments (i.e. in sustained release dosage form), especially those for oral
administration, have become increasingly important in recent years. Their purpose is to
administer the medicament to the patient in
one or two single doses per day and to ensure
in a simple manner a constant level of
medicament in the blood. Oral depot medicaments and processes have been described,
inter alia, in Pharm.Ind, 21, p. 298 [1959],
Deutsche Apoth.Ztg. 99, p. 1175 [1959],
Archiv d.Pharm. 293, p. 766 [1960],
Deutsche Apoth. Ztg. 104, p. 797 [1964]
and in German Patent Specifications.
1,076,329, 1,123,437 and 1,201,950.

The known shaped depot medicaments are tablets, coated tablets or hard gelatin capsules, but depot medicaments in soft gelatin capsules have not been known hitherto; this is due to the fact that soft gelatin capsules are filled with liquid or at least flowable substances, whereas the known depot medicaments are almost exclusively solid preparations that cannot be filled into soft gelatin capsules.

The present invention provides a gelatin capsule containing a depot medicament, the depot medicament comprising a solution or suspension, which solution or suspension is liquid or flowable at room temperature, of one or more physiologically active substances and one or more substances selected from physiologically inert natural substances and physiologically inert synthetic substances, which physiologically inert substances are also inert to gelatin and are insoluble or only gradually soluble in water or in the juice of the gastro-intestinal tract in a liquid vehicle, which comprises a liquid water-miscible substance and/

or liquid mixture of a waterimmiscible substance with a water-oil emulsifier or an auxiliary solvent, each of the physiologically inert natural or synthetic substances being such that, together with the liquid vehicle, it forms a microporous spongy body when it comes into contact with water or with the juice of the gastro-intestinal tract. The depot medicaments may be obtained by dissolving or suspending the active substance(s) together with the physiologically inert substance(s), which inert substance(s) is/are insoluble or only gradually soluble in water or in the juices of the gastro-intestinal tract, in the liquid vehicle and charging the liquid or flowable mixture into the capsules which may consist of soft or hard gelatin. In the case of flowable mixtures they may be liquid pastes at room temperature (about 18 to 27°C).

When the capsule filling comes into contact with water or with the juices of the gastro-intestinal tract a microporous, spongy substance including the medicament is formed which does not give off the active substance in one lot but releases it continuously by diffusion for absorption into the ambient medium. The mixture may further contain the conventional substances used in the manufacture of capsules, which impart consistency to the mixture or improve its slidability in the capsule-making machines, such as finely dispersed silicon dioxide, lecithin, phosphates and talcum (magnesium silicate). The gelatin shell of the capsule may be adjusted to normal solubility or it may be tanned, for example by treatment with formalin. In the latter case the diffusion of the medicament out of the spongy vehicle is further retarded.

Furthermore, the depot mixtures may contain substances that control the release of the active substances, for example phosphates, lactose, acids, bases, buffers, polyethylene, substances that form slimes or gels, such as carboxymethylcellulose and its salts, methylcellulose, alginic acid and alginates, gelforming polymeric acrylic acid derivatives,

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	carboxy-vinyl polymers; substances that are insoluble in acid media but soluble in alkaline media, such as cellulose acetate-phthalate or	styrene, simple or mixed cellulose ethers and esters, polyacrylic acid, polymethacrylic acid, polyterephthalic acid, natural vegetable or animal or synthetic waxes and resins, montan	
5	finely dispersed silicon dioxide. These sub- stances may also be soluble in the gastric juices as is dicalcium phosphate, so that they accelerate the release of the active substance, especially within the first hour after adminis-	waxes, gums, shellac, silicone resins and fats, fats, higher fatty acids and their salts, higher alcohols and their esters, as well as mixtures of the materials mentioned above.	70
10	tration. Once the depot substance has entered the medium of the gastro-intestinal tract, the dicalcium phosphate is no longer dissolved so that the release of the medicament is slowed	The encapsulated active substances are continuously released from the capsules by diffusion from the microporous spongy body, independently of the prevailing pH value of	75
15	down. In this manner a relatively rapid re- lease of an initial dose is achieved, and the remainder of the active substance is released more slowly. When a substance which forms	the gastric juices and independently of the enzymatic conditions within the gastro-intestinal tract.  The medicament contained in the depot	80
20	a slime or gel is added to the depot material it swells up, thus causing the pores of the depot substance to enlarge and allowing less soluble active substances to be released more easily from the depot material. The substance	preparations of this invention is released to the ambient medium as follows: 1 hour after administration or the beginning of the test about 25%; after 3 hours about 50%; after 6 hours about 60%; after 8 hours about	85
. 25	added thus acts as a release controlling agent. Suitable vehicles are  (a) liquid, water-soluble or water-miscible substances that can be filled into gelatin	75% and after 10 hours about 100%. Thus, the preparations of this invention satisfy the conditions to be fulfilled by up-to-date depot preparations.	90
	capsules and are stable in them, such as poly- ethyleneglycols, dioxolans, glycerolformal and glycofurol; liquid water-soluble or water- miscible alcohols, esters, acidamides or ethers;	The following Examples illustrate the invention. In each case the natural or synthetic substance forming the depot body is dissolved or suspended in the vehicle medium, and the	٥£
30	(b) substances which form with water solu- tions, suspensions, emulsions or gels on addi- tion of suitable emulsifiers, solubilizers or auxiliary solvents (other substances that	active substance is then added. The filling thus prepared is then charged into gelatin capsules in known manner. The function of each of the ingredients is indicated as	95
35	promote miscibility with water), such as oils, fatty or waxy substances. Examples of such substance/emulsifier or auxiliary solvent mixtures are:  Arachis oil + polyhydroxyethylated castor	follows:  (A)=active ingredient; (B)=buffer; (E)= oil/water emulsifier; (S)=sponge-former; (V)=vehicle; (W)=swelling disintegrant and (X)=auxiliary solvent.	100
40	oil, neutral oils (triglycerides of fatty acids of medium chain length) + polyhydroxy- ethylene sorbitan monooleate,	EXAMPLE 1 700 g of polyethyleneglycol 400 (V) 300 g of polyvinylacetate (S) 100 g of ephedrine . HCl (A)	105
45	castor oil + ethanol, castor oil + polyethyleneglycol 400, petrolatum + sorbitan trioleate, petrolatum + polyhydroxyethylene sorbitan monooleate,	EXAMPLE 2 600 g of 2-dimethyl-4-hydroxymethyl-1,3- dioxolan (V)	110
50	hardened arachis oil + polyhydroxy- ethylated castor oil.  These combinations may be extended or combined with each other to suit the above.	400 g of polyvinyl+maleic anhydride co- polymer (S) 850 g of ethyl lactate (X) 50 g of ethanol (X)	
<b>55</b>	definition and the purpose in hand.  As actual sponge-forming substances there are suitable physiologically inert natural or synthetically produced substances which re-	100 g of procain . HCl (A)  Example 3  700 g of 2-dimethyl-4-hydroxymethyl-1,3-	115
ور	main sufficiently long undissolved in water or in the gastric juices of the gastro-intestinal tract, such as polyvinyl ester, polyvinyl ether, polyvinylidene ester, polyvinylidene ether,	dioxolan (V)  100 g of ethylcellulose (S)  100 g of styrene+maleic anhydride co- polymer (S)	120
60	polyvinyl and polyvinylidene acetals, polyvinylchloride, polyvinylidene chloride, polycarbonate, polyethylene, styrene + maleic	100 g of ethanol (X) 100 g of caffein (A) Example 4	
65	anhydride copolymers, polyethylene + maleic anhydride copolymers alkyl-, alkenyl- and alkinyl-maleic anhydride copolymers, poly-	900 g of polyethyleneglycol 300 (V) 200 g of shellac (S)	125

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	50 g of codein (A)	mived and the unem liquid mass filed into
	100 g of mucic acid (B)	mixed and the warm, liquid mass filled into
	50 g of dicalcium phosphate (B)	capsules.
	10 g of codium goshow-mothel-stutes	W 44
=	10 g of sodium carboxymethylcellulose	EXAMPLE 11
5	(W)	900 g of polyethyleneglycol 4000 (V)
		100 g of polyethyleneglycol 400 (V)
	Example 5	100 g of beeswax DAB 6 (S)
	800 g of triglyceride mixture (neutral oil)	100 g of polyhydroxyethylated castor oil
	(V) `· ,	(E)
	100 g of polyhydroxyethylated castor oil	100 g of shellac (S)
10	(É)	150 g of pyrilamine maleate (A)
	100 g of ethylcellulose (S)	250 g of pyrhammic materic (11)
	50 g of ethanol (X)	
	50 g of pentobarbital (A)	WHAT WE CLAIM IS:—
	so g or pentobaronal (ii)	WHAT WE CLAIM IS:—
	EVALUE 6	1. A gelatin capsule containing a depor
15	EXAMPLE 6	medicament, the depot medicament compris-
1,	100 g of polyvinylbutyl ether (S)	ing a solution or suspension, which solution or
	800 g of paraffinum perliquidum DAB 6,	suspension is liquid or flowable at room tem-
	3rd supplement (V)	perature, of one or more physiologically
	100 g of sorbitan monooleate (E)	active substances and one or more substances
	100 g of polyhydroxyethylene sorbitan	selected from physiologically inert natural
20	monooleate (E)	substances and physiologically inert synthetic
	200 g of extractum crataegi e fruct. (A)	substances, which physiologically inert sub-
		stances are also inert to gelatin and are in-
	Example 7	
	100 g of polymethacrylic acid ester (S)	soluble or only gradually soluble in water or
	600 g of polyglycol 300 (V)	in the juices of the gastro-intestinal tract, in
25	100 g of aluminium stearate (E)	a liquid vehicle, which vehicle comprises a
	50 g of ethylpapaverine (A)	liquid water-miscible substance and/or a
	no B or one) buhar orme (cr)	liquid mixture of a water-immiscible sub-
	Example 8	stance with a water-oil emulsifier or an
	200 g of styrene+maleic anhydride co-	auxiliary solvent, each of the physiologically
		inert natural or synthetic substances being
30	polymer (S)	such that, together with the liquid vehicle, it
••	700 g of 2-dimethyl-4-hydroxymethyl-1,3-	forms a microporous spongy body when it
	dioxolan (V)	comes into contact with water or with the
	100 g of ethanol (X)	juice of the gastrointestinal tract.
	100 g of aminophenazone (A)	2. A capsule as claimed in claim 1, wherein
	T	the or one of the physiologically inert
~	EXAMPLE 9	synthetic substances is a polyvinyl homo-
35	100 g of zein (W)	polymer or copolymer.
	300 g of polyethyleneglycol 400 (V)	3. A capsule as claimed in claim 1, wherein
	100 g of shellac (S)	the or one of the physiologically inert
	100 g of polymethacrylic acid derivative	synthetic substances is a cellulose ether.
	(Š)	4. A capsule as claimed in claim 1, where-
40	2 g of cellulose acetate-phthalate (S)	in the or one of the physiologically inert
	50 g of oxeladine citrate (A)	
	.,	natural substances is shellac.
	Example 10	5. A capsule as claimed in any one of
	900 g of polyethyleneglycol 300 (V)	claims 1 to 4, wherein the depot medicament
	100 g of polyvinyl isobutyl ether (S)	contains one or more substances mentioned
45	200 g of shellac (S)	herein that control the release of the active
	100 g of phthalicacid (B)	substance(s).
	50 g of dicalcium phosphate (B)	6. A capsule as claimed in claim 5, where-
		in the or one of the substances that control
	20 g of finely dispersed silicon dioxide (B)	the release of the active substance(s) is di-
	20 g of chlorophenamine maleate (A)	calcium phosphate.
		7. A capsule as claimed in any one of
50	In the following Example the solid sub-	claims 1 to 6, wherein the gelatin of the
	stances were melted by heating and intimately	capsule has been tanned by a formulain treat-
	mixed. Then the active substance was ad-	ment.
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8. A capsule as claimed in claim 1 and described herein.

9. A gelatin capsule containing a depot medicament as described in any one of the 5 Examples.

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